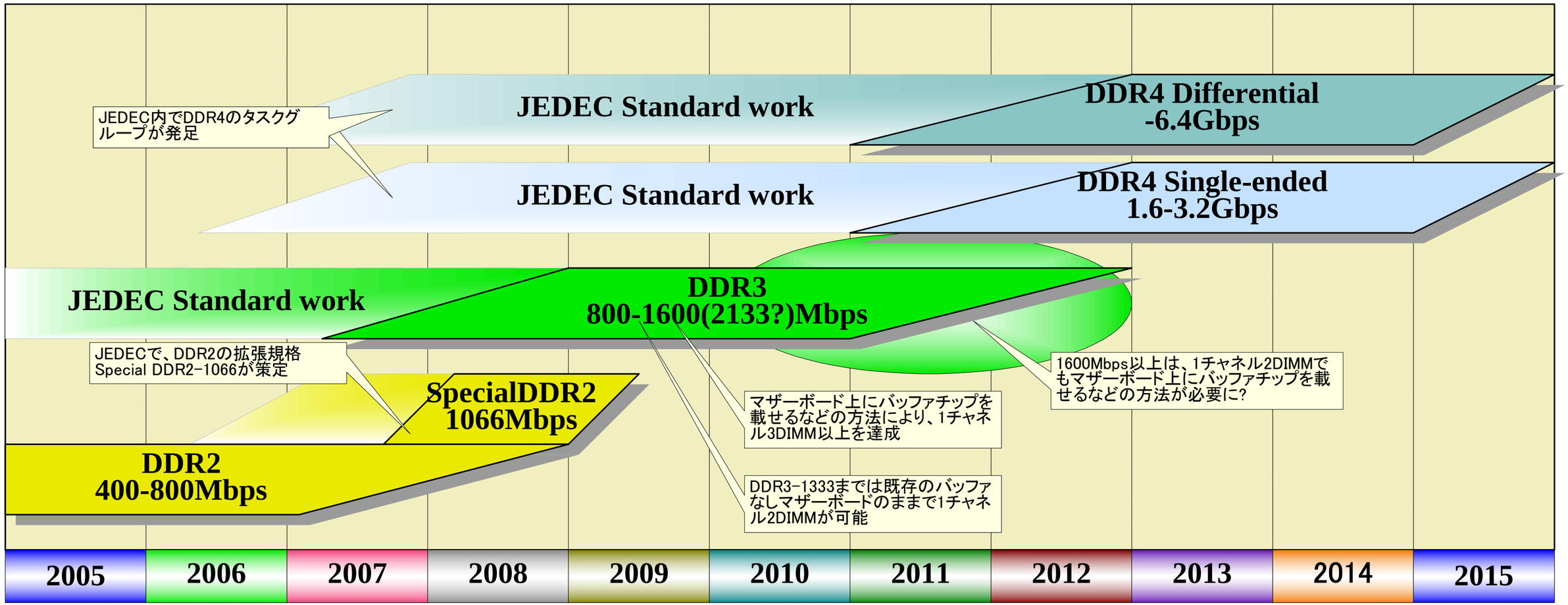DRAM Roadmap